Receiving Report															
	Date: //// Supplier: ////	SANKRU	Batch Dart I	i No: <u>/h/</u> P/O:/	16808 3353										
Invoice: Receipt:	Packing Slip: Yes No Release Note Attached: Yes No N/A N/A Receipt: Cash Cr Shipment Complete: Yes No N/A N/A Discrepancies														
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments									
10707	5173110	24	ن	0	24										
		<u> </u>				-2									
		Initials	s of receiver	(if shipment	OK) Level	12									
Production/ Date Received/C Initial	111214	ŧ			Locat	ion									

H:\FORMS\Purchasing\approved-purch\RECREPORT_Rev.D

Purchase Order Receipt Listing

Friday, February 04, 2011 1:23:48 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13393 Receipt Dates from 2/4/2011 to 2/4/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line I Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Ven	ndor Name	VC-C	COP001 Thyss	enkrupp Materials CA	Ltd		· ·				
PO13393	1		M174R0.750	f	2/4/2011	2/4/2011	24.0000	\$4.73	0.0000	0	\$113.40
CAD	No		17-4 round bar .750 116808	f	24.0000	DESJ02		\$113.40	0.0000	0	
	2		M6061T6B1.000X)4. f	2/4/2011	2/4/2011	12.0000		0.0000	0	\$123.20
	No		6061-T6 Bar 1.00 x 4.00 116808	f	12.0000	DESJ02	,	\$123.20	0.0000	0	
	3		M6061T6R0.875	f	2/4/2011	2/4/2011	12.0000	\$2.08	0.0000	0	\$25.00
	No		6061-T6 Round Ba .875" 116808	r f	12.0000	DESJ02	ţ	\$25.00	0.0000	0	
	4		M6061T6R3.500	f	2/4/2011	2/4/2011	6.0000	\$26.03	0.0000	0	\$156.20
	No		6061 RD bar 3.50	f	6.0000		2	\$156.20	0.0000	0	
	5		M6061T6S.250	sf	2/4/2011	2/4/2011	32.0000	\$11.25	0.0000	0	\$359.90
	No		6061T6 SHEET .25	50 sf	32.0000	DESJ02		\$359.90	0.0000	0	
	7		M304B0.750X2.50	0 f	2/4/2011	2/4/2011	12.0000	\$24.58	0.0000	0	\$295.00
	No		304 BAR .750 X 2.	50 f	12.0000	DESJ02		\$295.00	0.0000	0	
	8		M304B0.250X4.00	00 f	2/4/2011	2/4/2011	12.0000	\$8.37	0.0000	0	\$100.45
	No		304 BAR .250 x 4. 116808		12.0000	DESJ02		\$100.45	0.0000	0	
									Total Received	Quantity:	110.0000
			- !					Tota	l Qty to Inspect (I	PO U/M):	0.0000
			İ						Total Reject	Quantity:	0.0000
			. }						Total Recei	pt Value:	\$1,173.15
								Te	otal Balance Due	Quantity:	0.0000



BILL OF LADING
Ship From: ING No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW Probill T151402 THYSSENKRUPP MATERIALS NA Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Tra 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 Vhcle Trailer Slp TRINA VINCE (905-532-1365) Ship To: (1) Sold To: (20115) DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING - REPRINT 1) Our Order PEC-297363- 1 Your PO # 13393 Rel # CHANTAL STAINLESS STEEL ROUND BAR 17-4 STAINLESS .750" DIA X 144.0000" 2) Our Order PEC-297363- 2 Your PO # 13393 Part # Rel # CHANTAL ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000"

Heat Number Tag No Quantity PCS
201016074 160512 12 FT 1 ---------3) Our Order PEC-297363- 3 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM ROUND BAR 6061-T6511 .875" DIA X 144.0000"

Heat Number Tag No Quantity PCS
201012381 160513 12 FT 1 4) Our Order PEC-297363- 4 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 72.0000" Quantity PCS
FT 1 Heat Number Tag No 201010162 160818 Wt LBS Heat Number 67

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST, BE REPORTED IMMEDIATELY OUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT: MERCHANDISE MAY NOT BEIRE: URNED WITHOUT: OUR APPROVAL NUMBER!

B I L L O F L A D I N G No: PEC 694915 Ship From: Ship Date 03Feb11 at 8:00 From PFW Probill T151402 THYSSENKRUPP MATERIALS NA Via APEXMOTOR-PEC 2821 LANGSTAFF ROAD FOB CONCORD Frt PREPAID Route 0- 0 Manifest CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 Vhcle Slp TRINA VINCE (905-532-1365) Sold To: (20115) DART AEROSPACE Ship To: (1) DART AEROSPACE ______ BILL OF LADING - REPRINT ______ 5) Our Order PEC-297363- 5 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM PLATE 6061-T651 .250" THICK X 48.0000" X 96.0000" Heat Number Tag No 658531 160676 Quantity PCS Wt LBS 32.00 SFT 1 119 6) Our Order PEC-297363- 6 Your PO # 13393 Rel # CHANTAL STAINLESS STEEL FLAT BAR 304L SLIT/EDGED STAINLESS STEEL FLAT DAR 3032 .250" X 4.00" X 144.0000"

Heat Number Tag No Quantity PCS 6VY2 160514 12 FT 1 Wt LBS 41 7) Our Order PEC-297363- 7 Your PO # 13393 Mark # Rel # CHANTAL 1 Pcs 58 LBS STAINLESS STEEL FLAT BAR 304-L HRAP .750" X 2.50" X 144.0000" Tags PCS LBS 385 TOTAL: *** Chemical Analysis *** Heat Number 153378 201010162 201012381 201016074 658531 6VY2 MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA

ATTN: CHANTAL/LINDA

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
REJOURIDE MARCHANDISES AVEC NOTREJNUMERO D'APPROBATION SEULEMENT.
MERGHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

BILLOF `LADING No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW Ship From: THYSSENKRUPP MATERIALS NA Probill T151402 APEXMOTOR-PEC 2821 LANGSTAFF ROAD Via FOB CONCORD CONCORD, ONTARIO L4K 5C6 PREPAID Frt Tel: 905 669 9444 Fax: 9057389033 0- 0 Manifest Route Vhcle Trailer TRINA VINCE (905-532-1365) Slp Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE LADING - REPRINT BILL OF ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** TOTAL 3 BDLS, 1 SKID G.W. 488 LBS ITEMS (1,2,3,6) BDL ITEM (4) BDL ITEM (5) SKID ITEM (7) BDL *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

*** 9:00 AM TO 4:00 PM ***

WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

ADDED TO EVERY ORDER AS OF DEC 8/08.***

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE

Page: 3 Last

CONCORD, ONT.*

**** TEL. 800-926-2600 ****

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT:
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOURIDE MARCHANDISES AVEC NOTHE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAYNOT BE RETURNED WITHOUT OUR APPROVALINUMBER!

DATE

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: [‡] PEC 694915 LADING Ship Date 03Feb11 at 8:00 From PFW Probill T151402 APEXMOTOR-PEC Via CONCORD FOB Frt PREPAID 0- 0 Manifest Route Trailer Vhcle TRINA VINCE (905-532-1365) Slp Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

				=======
B I 1 1) Our Order PEC-297363- Part # STAINLESS STEEL ROUND BAI .750" DIA X 144.0000"	Re		RINT Willer	
	r Tag No 160511	Quantity 24 FT	PCS 2	Wt LBS 35
2) Our Order PEC-297363- Part # ALUMINUM FLAT BAR 6061-TC 1.00" x 4.00" X 144.0000	Re 5511	el # CHANTAL	en e	
Heat Number 201016074	r Taq No	Quantity 12 FT	PCS 1	Wt LBS 57
3) Our Order PEC-297363- Part # ALUMINUM ROUND BAR 6061-1 .875" DIA X 144.0000"	Re	93 1 # CHANTAL	Wils	
Heat Number	r Tag No 160513	Quantity 12 FT	PCS 1	Wt LBS
4) Our Order PEC-297363- Part # ALUMINUM ROUND BAR 6061- 3.50" DIA X 72.0000"	Re	93 21 # CHANTAL	MTR	
	Tag No 160818	Quantity 6 FT	· ·	Wt LBS 67

Page: 1Continued



I N G No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW Probill T151402 LADING THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD Via APEXMOTOR-PEC FOB CONCORD Frt PREPAID CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 Route 0- 0 Manifest Vhcle Trailer Slp TRINA VINCE (905-532-1365) Ship To: (1) DART AEROSPACE Sold To: (20115) DART AEROSPACE BILL OF LADING - REPRINT _____ 5) Our Order PEC-297363- 5 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM PLATE 6061-T651 .250" THICK X 48.0000" X 96.0000" Heat Number Tag No Quantity PCS Wt LBS 558531 160676 32.00 SFT 1 119 658531 6) Our Order PEC-297363- 6 Your PO # 13393 Part # Rel # CHANTAL STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .250" X 4.00" X 144.0000" Tag No 160514 Quantity PCS Wt LBS 12 FT 1 41 Heat Number 7) Our Order PEC-297363- 7 Your PO # 13393 MTR To be forced
Part # Rel # CHANTAL Re1 # CHANTAL 1 Pcs STAINLESS STEEL FLAT BAR 304-L HRAP 58 LBS .750" X 2.50" X 144.0000"

Heat Number (249914 --)

Tags PCS TOTAL: 6 8 .750" X 2.50" X 144.0000" 12 FT LBS 385 Heat Number *** Chemical Analysis ***

153378 201010162 201012381 201016074 658531 6VY2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

Page: 2Continued



REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001 DATE

From:
THISSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

LADING No: PEC 694915
Ship Date 03Feb11 at 8:00 From PFW
Probill T151402
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE

Ship To: (1) DART AEROSPACE

BILL OF LADING - REPRINT
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 3 BDLS, 1 SKID G.W. 488 LBS

ITEMS (1,2,3,6) BDL ITEM (4) BDL ITEM (5) SKID ITEM (7) BDL

Page: 3 Last



RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION VO/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140229934 RT0001

DATE

SENKRUPP MATERIALS NA

PO/Rel 13393

ABNAHMEPRUEFZEUGNIS

/CHANTAL

Signed by:

THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR CHTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW. TITLE 18. CHAPTER 47.

OHE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTE FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CAPPENTER OBDER NUMBER.

MATHRIAL IS MANUFACTURED TRIC TROM HERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.

THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT IN FULL. MITHOUT THE WRITTEN CONSENT OF CAPENTER TECHNOLOGY CORPORATION.

Certificate of Mill Test Results BL PEC-694915-001 3Feb11

CERTIFICAT DE CONTROLE

_ Pg 1/2

We certify that this is a true copy of the report resulting from tests made in approved labs

furnished by the producer of the metal, or data

CERTIFICATE OF TESTS CERT SERIAL# 000755587

STAINLESS STEEL ROUND BAR 17-4 STAINLESS

750" DIA X 144,0000"

PART NO.

TALLEY METALS A Carpenter Company

Talley Metals Technology, Inc. 205 Talley Metals Lanc
McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

01/06/11 CUSTOMER / BESTELLER / CLIENT

SFLLER / VERKÄUFER / VENDEURPAGE 1 OF 2

TALLEY METALS TECH, INC. ACCOUNTS PAYABLE P. O. BOX 2498 HARTSVILLE

5.10/28

,SC 29551

THYSSENKRUPP MAT'LS. CA LTD PECKOVER'S 2821 LANGSTAFF ROAD CONCORD, ONTARIO , CANADA L4K 5C6

WEIGHT/GEZICHT/POIDS CUSTOMER ORDER NO. /BESTELL-NR. / Nº DE COMMANDE CARPENTER NO. /WERKS-NR. / Nº DE REFERENCE INTERNE DA FE / DA FUM / DA FE 01/06/11 1034.000 PEC-226393-001 TLY674001 L10631

HEAT NUMBER / SCHMELZE-NR. / Nº DE COULEE :

153378

PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH

3/4 200

SPECIFICATION: TALLEY 17-4T3A CAP OF H900

AMS 2303 REV E (10//01)

AMS 2315 REV F (01//08)

AMS 5643 REV R (02//08) UNS S17400

ASTM A484-09 ASTM-A564-04(2009) ASME-SA564 2007 EDITION-09B ADDENDA AISI 630

SIZE 0.750000 IN. (19.05 MM) RD BAR

PRIMARY HEAT CHEMISTRY(WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM) MN (XRF) 0.85 SI(XRF) 0.44

P (XRF)

S (COM) 0.025

CR (XRF)

NI(XRF) 4.28

MO(XRF) 0.17

CU(XRF) 3.68

N (FUS) 0.049

CB(XRF)

TA (XRF) LT .02

CB+TA
0.27
THIS HEAT MELTED BY THE ARC/AOD PROCESSES
THIS MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS
OPERATIONS QUALITY PROGRAM MANUAL REVISION 29, DATED 09/01/10.

DISCS MACROETCHED AND APPROVED

HARDNESS AS SHIPPED, HBW -- 311

____(MIDRADIUS)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0
***FERRITE TESTING PERFORMED BY LTI ŬNKNOWN

MICROSTRUCTURE - FERRITE - NONE

SOLUTION ANNEALED - 1900 F, 1 HOUR - RAPID COOL

CONTINUED ON NEXT PAGE

This certification is made to the customer printed on this form. Carpenter neither makes, nor assumes responsibility for, any representation or certification to other parties.

Die vorliegende Zertifizierung ist nur für den in diesem Formular genannten Kunden gültig. Carpenter Cheminimt gegenüber Dritten keinerlei Haftung für die ausgewieseren Daten oder Zettifizierungen.

Ce certification est uniquement valable pour le eitem dont le roon est inprime sur ce formulatie. Carpenter plassume pas de responsabilité gour ner certification vis-à-vis d'une tienen personne.

SSENKRUPP MATERIALS NA DART AEROSPACE

PO/Rel 13393

ABNAHMEPRUEFZEUGNIS

Certificate of Mill Test Results /CHANTAL

BL PEC-694915-001 3Feb11

CERTIFICAT DE CONTROLE

STAINLESS STEEL ROUND BAR 17-4 STAINLESS 750" DIA X 144,0000 PART NO

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs

Signed by:

• HE RECONDING OF FALSE. FICTICIOUS OF FRAUDULENT STATEMENTS OR FINITES ON THIS DOCUMENT MAY BE PARISHED AS A FLIONY UNDER FEDERAL STATIJES INCLUDING FEDERAL LAM. THE BEST OF THE VALUES AND OTHER TECHNICA: DATA REPRESENT THE RESULTS OF ANALYSES AND LESIS MADE ON SAMPLES COLLECTED FROM THE TOTAL OF ORIGINAL DATA RECORDS CAN BE TRACED THE CAPPLINES FROM MERCURY. RADIUM, ALPHA AND GAMMA SURGE CONTAMINATION.

MATERIAL IS MANUFACTURED FREE FROM MERCURY. RADIUM, ALPHA AND GAMMA SURGE CONTAMINATION.

THIS DOCUMENT SAME NOT BE SECREMENT.

Pg 2/2

2

CERTIFICATE OF TESTS CERT SERIAL# 000755587

TALLEY METALS

A Carpenter Company

THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT IN FULL. WITHOUT THE WRITTEN CONSENT Talley Metals Technology, Inc. 205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

01/06/11 CUSTOMER / BESTELLER / CLIENT

SELLER / VERKÄUFER / VENDEURPAGE 2 OF

THYSSENKRUPP MAT'LS. CA LTD PECKOVER'S 2821 LANGSTAFF ROAD CONCORD, ONTARIO CANADA L4K 5C6

TALLEY METALS TECH, INC. ACCOUNTS PAYABLE P. O. BOX 2498 ,SC 29551 HARTSVILLE

WEIGHT/GEWICHT/POIDS CARPENTER NO. /WERKS-NR. / Nº DE REFERENCE INTERNE DATE/DATUM/DATE CUSTOMER ORDER NO. / BESTELL - NR. / Nº DE COMMANUE 1034.000 PEC-226393-001 01/06/11 TLY674001 L10631

HEAT NUMBER / SCHMELZE-NR. / Nº DE COULEE : CAPABILITY

900 F(482 C), 01 HR

153378

, Ó

AIR COOL 211.0(1455) 212.0(1462)

YIELD STRENGTH, (0.20 %) KSI(MPA)
TENSILE STRENGTH, KSI(MPA)
ELONGATION IN 1.40", %
REDUCTION OF AREA, %
HARDNESS, HBW -418.0

(CONVERTED FROM TENSILE STRENGTH)

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DEARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1,
SUPERSEDED BY DEARS REQUIREMENTS DEARS 252.225-7008 AND 252.225-7009.
WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE
PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS
PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN50049)

STEPHANIE E. MCCULLUM QUALITY ASSURANCE ENGINEER CARPENTER TECHNOLOGY CORPORATION

Japanie McCueeum

This certification is unde to the customer printed on this form. Carpenier neither makes, for assumes responsibility for, any representation or certification to other parties. Die vortiegende Zertifizierung ist aus für der in die sem Formular genannten Kunden gültig. Carpenier überninmt gegenüber Eritten keinerlei Haffung für die ausgewiesenen Dalen oder Zertifizierungen. Ge centificat aut oriquement walable pour le eiten dom is rom est nymine sur er formulaten. Carpenier wassume pas de responsabilité pour une certification vit-4- vis d'une Herre personne.

/SSENKRUPP MATERIALS NA

ALUMINUM ROUND BAR 6061-T6511 .875" DIA X 144.0000" PART NO.

PO/Rel 13393

/CHANTAL

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

e	r	ti	f	i	٠,	1	t	e	C	1	ŀ	I	٧	1	i	I	l	I	ì	е	S	1	1	3	e	S	ί	ı	l	t	Š

BL PEC-694915-003

3Feb11 Pg 1/1



SERVICE CENTER METALS 5850 Quality Way Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Signed by:

OUR ORDER NUMBER 114947

CERTIFICATION

4

ThyssenKrupp Materials NA SHIP TO

ThyssenKrupp Materials NA PEC

Quantity Certified

526 lbs

62pcs

MANIFEST NUMBER

115827 **CUSTOMER PQ**

PEC-224513

CUSTOMER PART NUMBER RD0004

DIE NUMBER

RD0004 ALLOY/TEMPER

_6061-T6511

DESCRIPTION

ROD .875 +/-.004

DATE OF SHIPMENT 10/1/2010 ASTM-B221-08 StencilContinuous

SALESPERSON

David Schroeder

SPECIFICATION AMS-QQA-200/8

Items produced and certified as 6061-T6511 also

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Mechanical Properties

Test No. Lot No. 201012381 2 201012381 201012381

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
09/29/10	49.2	46.5	13.9
09/29/10	49.3	46.5	17.1
09/29/10	50.4	47.5	19.4

Chemical Composition for Alloy 6061

Alloy 6061

Max 0.8 Min 0.40

Si

Fe 0.7 Mn 0.15

<u>Cr</u> <u>Mg</u> 1.2 0.35 0.8 0.04 <u>Zn</u> 0.25

0.15

Ti Other: Each Total 0.05 0.15

Remainder

Melted In

Canada

Rev 9/06/07 - UMS

Print Date. 10/1/2010

<u>Cu</u>

0.40

0.15

Calvin J. Wingins. Director of Quality & Technical Services

SENKRUPP MATERIALS NA

We certify that this is a true copy of the report-

PO/Rel 13393

/CHANTAL

BL PEC-694915-004

Certificate of Mill Test Results

Pg 1/1

Signed by:

ALUMINUM ROUND BAR 6061-T6511 3,50" DIA X 72.0000" PART NO.

BILL TO

SERVICE CENTER METALS 5850 Quality Way Prince George, VA 23875

furnished by the producer of the metal, or data

resulting from tests made in approved labs.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

CERTIFICATION

3

ПЕМ

ThyssenKrupp Materials NA SHIP TO

ThyssenKrupp Materials NA PEC

112909 CUSTOMER PO PEC-223721

MANIFEST NUMBER

RD0026 ALLOY/TEMPER 6061-T6511 DESCRIPTION

DIE NUMBER

8/23/2010 SALESPERSON David Schroeder

DATE OF SHIPMENT

SPECIFICATION AMS-QQA-200/8

OUR ORDER NUMBER

112934

ASTM-B221-08 StencilContinuous

Quantity Certified 1.493 lbs

11pcs

CUSTOMER PART NUMBER RD0026

ROD 3.500 +/-.012

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also

Mechanical Properties

Test No.	LOI No.	
/ f	201010162	
(2	201010162	/
3	201010162	
4	201010162	
5	201010162	

	<u>Test Date</u>	Ultimate Tensile Strength (KSI)	Yield Strength [KSI]	Percent Elongation
	08/15/10	54.4	50.1	16.9
** **	08/15/10	55.8	52.0	16.9
	08/15/10	56.0	52.2	15.2
	08/15/10	55.1	51.3	16.6
	08/15/10	55.4	51.5	16.5

Chemical Composition for Alloy 6061

Alloy Si Fe Cu Mg <u>Cr</u> <u>Zn</u> Ti Other: Each Total 6061 Max 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 Remainder 0.05 0.15 Min 0.40 0.15 0.8 0.04

United States of America

Melted In

Rev. 9/06/07 - UMS

Print Date: 8/23/2010

Calvin J. Wiggins. Director of Quality & Technical Services

ENKRUPP MATERIALS NA

PO/Rel 13393

Certificate of Mill Test Results

/CHANTAL Signed by: BL PEC-694915-005 3Feb11

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Pg 1/1

Page 1 of 1

staer i	KIMEN
	gya Uu.
grae:	

ALUMINUM PLATE 6061-T651 250" THICK X 48.0000" X 96.0000" PART NO.

INCOCCTION CERTIFICATE No 10.34560

-	×				10204 - 3				ESHT (CERT
ansigner K Zavodske	AMENSK UR Va dir. Kumer	ALSKY MET.	ALLURGICAI Sverdlovek R	. WORKS egion, 6234(JO Alesus Ci	INT STOCK CO Tel: (3439) 39 5	DMEANY 2 22 Fax: (3	430) 39 50 ö	8	
magnet			14 Au 1 1 1 - 			Guar My:	2	5		
	en Krupp Ma	terials NA								
111,500	2.7.10.11.19					Hel Wife'll Kg		345		
CONTROL INCOME	an' ñ	112187-S		<u></u>		Spiecification No:		112187		
		EC - 22434	09			E.Dr Her:	•			
ricia revolui	-					Patikage Nr. ?	10429			
								eests an Ilio Pig		
escalement of		heets		nuens, mchm		Marie 2 comprim			081 1651	
	Charle of Praduct		Dini	Media. Inchi	DELA .	Michigan St. drive on	a co demily in a	••••		
11 a			0.25 X48.5	VCA C		i Product androm	e in the manufacture	าเคยอัส ครั		
			6.350X123			AA-AMS4021	N AMS-QC	D-A250/11A	CASTMB2	09-07, This
			0.0005(140	1,MAMMA1 6		product conf	print to Eur	opean Unit	m Rolfs [nective
						2002/95/EC		•		
CKASH-PENNSHIP AS			***************************************	Alecti	unicai Propii	Gus				
Tim		Cast Number	Number of	Į tin		Yield Str	outr	eccesti Elocesti	SU A	Hadrens HS
TIM Condition	(34 Number	Cast worther	Tests	Street		(0.2% of				
of Tested	1					ŀ	. 1			
Sypodentic	[k:		ren kel	rtabit -	mer.	1786i	
				min.	ú.B.s.	35.0	1.25/	10.0		
toquined			·	42.0	45.0		42.0	13.5	15.0	
(658531	13-8957	4	45.2	45,9	71.7	-2.0	. **		
-										
	Çan eve a te		7	Marganese	ical Cambos Macmeshari	Christmant	Nic ed	2.5	"กับกุบกับกับ	Zetonum
Charteen:	Siece 5	itert F#o	Copper Cu	Mr.	Mg	6	Ns	Zn.	7.	Z,r
tab:Hed	0.4-0.8	0.7	0.15-0.40	0 18	0.8-1.2	0.04-C.35	-	0,25	0.15	
Suntenia	0.64-0.65	0.2	4	0.06	1,0	0.05		0 05	0.07	
							[1		
eroght	+		Thy	Bi(stry,rit):	Piprositi	1		Özhar Gi	emeri)a	Al
	1:+2:	N3	50	B(3517,101)	Pb	MANCE	C0	Each	Tiotal	1
ejigizii ed			 	·	1		-	0.05	0.15	rementéer
Contest)							-	0.05	C 15	remainser
MINISTER PROPERTY.			<u> </u>		Oáres Testr				o piecente 16.	
	21. NO. 101-11-12-12-12-12-12-12-12-12-12-12-12-12	Richton.	US:	Eleutry-	SCF	Contents F2				
ramed states.	Marketon I		1 00		1 ""	of metals		Mercur	y - F#6#	
Method	Micro- structure	Structure	1	constructivity.	1					
Method	Military- strainfainte			CONTRACTOR	<u></u>	cm3(199gz	Husela	e is severy of r		discussion,

On behalf:

OAO KUMZ

Oate:

11.10.10

inspector

G.A.Ostanina

Inspection Department engin

N.V. Alekhina

Form No QAD/5-001 Revision #3

file://C:\Documents and Settings\30kah\Local Settings\Temporary Internet Files\OLK3\1... 12/15/2010

SENKRUPP MATERIA

PO/Rel 13393

/CHANTAL

Certificate of Mill Test Results BL PEC-694915-006 3Feb11

STAINLESS STEEL FLAT BAR 304L SLITÆDGED

We certify that this is a true copy of the report

Signed by:

Pg 1/1

furnished by the producer of the metal, or data .250" X 4.00" X 144.0000" PART NO. resulting from tests made in approved labs.

PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

CERTIFICATION OF TEST

Sold To: THYSSENKRUPP MATERIAL, NA 2821 LANGSTAFF ROAD

2821 LANGSTAFF ROAD

CONCORD

ON L4K 5 CONCORD ÇAN

Ship To: THYSSENKRUPP MATERIAL, NA

ON L4K 5

CAN

CUSTOMER ORDER#: PEC-223780

CUST REF NBR:

DATE SHIPPED: 08/23/10

SIZE: 4" X 1/4" HRAP

SOURCE: USA D

VENDOR: NAS

ORDER#: 225691 QTY SHIPPED: 570.0

GRADE: 304L

Phone# 6699444

HEAT#: 6VY2

TEST REPORT#: TR009196

Report Date: 05/26/10

Specification:

CHEMISTRY THIS COLUMN:

ASTM A276-08 COND. A

ASME SA276-08 COND. A

ASTM A479-08, S2.1 ASME SA479-08, S2.1

QQ-S-763F, COND. A

EN 10204 2.2

ASTM A262, PRACTICE E CORROSION OK, HRAP

ASTM A484-08

ASME SA484-08

NO WELD REPAIR ASME SA 480-09

ASTM A240-09 ASME SA240-09

MILS 5059D AMEND 3 AMS 5639H & AMS 5647H

ASTM A480-09

TYPE 304L/304 DUAL CERTIFIED

Ext:

NO WELD:

INS# 30400

ASTM A666-03

AMS5511H/AMS5513J

QQ-S-766D, COND. A

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICNITY OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION. MATERIAL HAS BEEN HEATED TO A MINIMUM OF 1900 DEG. F AND IS SUBSEQUENTLY COOLED RAPIDLY TO PREVENT CARBIDE PRECIPITATION.

Chemical Analysis

С	MN	P	8	SI	CR	Ni	МО	cu	co	N2	T 1	
.019	1.70	.036	.001	.25	18.37	8.06	.32	.46	0	.07	0	

Physical Analysis

	YI	ELD	TENS	SILE	OTHER.			
Hardness	PSI	MPA	PSI	MPA	Percent EL	Percent RA		
RB 87.	46440	0	90510	0	50.	65.		

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS. PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM.

Melted & Manufactured in the USA FAR BAA complies, DFARS BAA complies, FAR TAA complies

CERTIFIED BY:

1185 WIN DR ,BETHLEHEM, PA., 18017 - (610) 865-5337

FAX NUMBER: 610-865-4073

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

BL PEC-000000-000

PART NO

We certify that this is a rule copy of the report formished by the producer of the circulator data resulting from tests made in approved labs.

Aim: DART AEROSPACE

Pg 1/2

Acciaierie Valbruna sp.

5400069542 CERTIFICATO DI COLLAUDO ABNAHMEPHUEFZEUGNIS INSPECTION CENTURICATE CERTIFICAT DE RECEPTION EN 10204 (2006) , 3.1

36)00 VICENZA (tuda) - Viale dalla solonza, 25 21. Sieta: 39100 SOLZANO (telle) - Via Il. Volta, 4

VALERUNA STABILESS INC. 2400 TAYLOR STREET WEST 46001-PORT WAYNE, IN 46801-USA

MARINE ACCIAIERIE VALBRUNA S.P.A.

ishe di Appolizione: C-V(10000002 Martina India

Certificate pr. MESTE18248/2010/

Corderna ordina nr. E100007076

Ordine no 25987 STOCK CAROL STR

chia di Fabbrica:

Too of embershine: E+ACD



Opposito Proves Describes Arende

or leolin 8

VISIO 2004/2004, A
VISIO 2004/20

AMS 5656 H 550400 A ASME SAIGE 2007 \$50400000 A e ASME SACCE 2007 BS CLASS1 B ASTM A15 2006 BB CLASS1 B ASTM A14 2008 550400003 ASTM A17 2001 550400003 + NACE MR0175* 2003 55046045 A

AMS SEAT H \$30408 A
ASNE BA183 2007 88 CLASS1 69
ASNE BA183 2007 88 CLASS1 69
ASSNE BA4479 \$107 82040078 A 64
ASSNE AB22 RELEA PRACTICE E
ASSNE ASSE 2008 58 CLASS1
ASSE 2008 52000 5200078 A
CC-8-788 F 3044804 A
Methodol

OCHAMICA SIMANIA SHIP ATS PROPERTY ASSOCIATION AND ASSOCIATION ASS

Qual: 304/304L

-- 304/304 m; AIBL Pos. IV. 6,014 928800410 144/158 2,5000 x 0,7500 484-08 0250 TEST ALLO STATO DI FORMILLE ٠F Cal. 50 40 75 235 180

115 57 90 12.5 68 1 min TEST A Grain size for ASTM E112

Analisi chimics

						₽	- September Street	-			Ξ		· · ·	<u> </u>		F
-	O-1		-	ī-	TADO	E	1.00	10,60 10,60	=		1/200 1/200	4,100	<u> </u>		<u> </u>	
- 1			1,57	2,00	700	1,0		Kijar	A-#	54	S IL	T NE	1			1 3
- 1		C %	81%	Mr. %	C/ %	Mo %	140 20	1 Jan 349	100		0.030	0.092	1			'
	040014	0.022	0.52	1.77	18.12	0.41	0,81	1,02	0,110	0,030	0,030	U.VOW				

Produced without plant I-II Ozone depleting exhabatoos Solution has trained from turn continuous carbide network.

Annealing temperature: 1940°F for 0,5 history.

Missio and means with test: OK

nical properties according to ASTM ASTA.

eter / L'agent dissalté il contendatore di simbilimento / der Wich Pagine - 1 di 2 Vicenza,08/01/10 M.Fizzotky Put Owel skiege) Adding

THYSSENKRUPP MATERIALS NA

PO/Ret

Certificate of Mill Test Results

BL PEC-000000-000

PART NO.

We omitly that this is a total copy of the report turnished by the paradices of the metal, or data resulting from home marks in approved labo.

Signed by: Am DART AEROSPACE ____ Pg 2/2

Acciaierie Valbruna Sp.A.



CERTIFICATO DI COLLAUDO ARNAHMEPRUEPZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE PRICEPTION EN 10204 (2000), 3.1

30 100 VICENZA (Balla) – Vialo della nolonza, 25 Stala: 30 100 BCL2ANO (Italia) – VIa A. Volla, 4 Clark (Suprementation Inc.)
VALENTINA STANILERS INC.
SACO TAYLOR STREET WEST
44891-FORT WAYNS, IN 48801-USA

... ACCIATERTE VALURUNA S.P.A.

Ogusto Presis Described Annealed Hatrolled

to di Specificano D-YF10000002

NA CE 20007 BTOCK CAROLISTA

Tipo di Malamatere: E+ACO

Certificato nr: MEST616246/2010/

क्तु कर<mark>ावेक्तु सर</mark> **डॉटकेक्क्**रिक्ट्

negrunulur extrenien tust par ASTM Alitiz pract. Et ek. Serial in UPARIS Correllani

Mobiled and manufactured by Badys — No seeking or weld regark — Added in the love Measury contents offer We devices that the Badyur product is whethed for applicables contents about through Partial Reports when it busin The Costlly Monagement System to Continut not, Pressure Statement Shoulke \$10,000 kg (verse 1,0,4,5 by 11,817 and 11,070° S

Viceriza,08/01/10

M.Razzogy KLA

Padra - 2 di 2

1 di tabili



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13393

Purchase Order Date 1/28/11 PO Print Date 1/28/11

Page Number 1 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency Net 30 CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



dor Part Number		, *					
0.750	17-4 round bar .750		2/04/11	24.00	Yours ppd	\$4.7250	\$113.40
_					750 17-4 round bar .750 2/04/11 2/24.00	750 17-4 round bar .750 2/04/11 24.00 Yours ppd	750 17-4 round bar .750 2/04/11 24.00 Yours ppd \$4.7250

Special Inst:

MATERIAL: 17-4 PH /S1700 TYPE 630 SS

ROUND BAR

AS PER AMS 5643 OR ASTM A564 GRAIN MUST BE ALONG LENGTH OF

BAR

MINIMUM YIELD TENSILE STRENGTH

=100KSI

MINIMUM ULTIMATE TENSILE

STRENGTH = 150 KSI

Yes

M6061T6B1.000X04.000 2

6061-T6 Bar 1.00 x 4.00

2/04/11

12.00 Yours ppd \$10.2666

\$123.20

Special Inst:

MATERIAL: 6061-

T6/T651/T6510/T6511/T62 ALUMINUM

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8

OR AMS 4117/4128

4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-

200/8 OR AMS 4160

OR ASTM B211 OR ASTM B221

No substitution or deviation without consent.

Change Nbr:

Change Date: 1/28/11

Certificate of Conformity or Material Certification required when applicable



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13393

Purchase Order Date 1/28/11 PO Print Date 1/28/11

Page Number 2 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Contact Name

905 669 9444

Vendor Phone Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

Destination-Collect

M6061T6R0.875

6061-T6 Round Bar .875"

2/04/11

Yours ppd

Yours ppd

Yours ppd

\$2.0833

\$25.00

Special Inst:

MATERIAL: 6061-

Yes

T6/T651/T6510/T6511/T62 ALUMINUM

ROUND BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160

OR ASTM B211 OR ASTM B221

M6061T6R3.500

6061 RD bar 3.50

2/04/11

Yes

6.00

\$26.0333

\$156.20

Special Inst:

MATERIAL SAME AS ABOVE

5 M6061T6S.250 6061T6 SHEET .250

2/04/11

32.00

sf

\$11.2469

\$359.90

Yes

Special Inst:

MATERIAL; 6061-T6/T62 ALUMINUM

SHEET

AS PER QQ-A-250/11 OR AMS-QQ-A-

250/11 OR AMS 4025

Yes

OR AMS 4027 OR ASTM B209

M7075T73R1.000 6

7075-T73 Rd Bar 1.00

2/04/11

24.00 Yours ppd

\$6.2208

\$149.30

Special Inst:

MATERIAL: 7075-T73 OR 7075-

T7351/T73510/T73511

ROUND BAR AS PER AMS-QQ-A-200/11

OR AMS-QQ-A-225/9

No substitution or deviation without

consent. .

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 1/28/11



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13393

Purchase Order Date 1/28/11 PO Print Date 1/28/11

Page Number 3 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Contact Name Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Net 30 CAD

Currency **FOB**

Destination-Collect

Chantal Lavoie

10127-2607

+ M304B0.750X2.500 +

304 BAR .750 X 2.50

2/04/11

Yes

12.00

Yours ppd

\$24.5833

\$295.00

Special Inst:

MATERIAL: AISI 304/316 SS BAR OR

AISI 304/316

SS PLATE AS PER A276 OR ASTM A240

NOTE: 303 NOT ACCEPTABLE

M304B0.250X4.000

304 BAR .250 x 4.00

2/04/11

Yes

Yours ppd 12.00

\$8.3708

\$100.45

Special Inst:

MATERIAL SAME AS ABOVE

\$1,322.45

MATERIAL CERTIFICATION REQ'D UPON DELIVERY



No substitution or deviation without consent.

Certificate of Conformity or Material

Change Nbr:

Change Date: 1/28/11

Certification required when applicable

Ship From:

BILL OF LADING
Ship Date 03Feb1
THYSSENKRUPP MATERIALS NA Probill T151402 No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW Via APEXMOTOR-PEC 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 FOB CONCORD Frt PREPAID CONCORD Tel: 905 669 9444 Fax: 9057389033 Route 0- 0 Manifest Trailer Vhole Trailer Slp TRINA VINCE (905-532-1365) Sold To: (20115) DART AEROSPACE Ship To: (1) DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 HAWKESBURY, ON K6A 1K7

你们只见你我们只要眼睛也就比你妈妈妈妈们们们也是那里就就就是我们们们们们还是看着我就把我们们会会有意识的身边也不会会们们会会们们会会们还是不是什么 BILL OF LADING - REPRINT 1) Our Order PEC-297363- 1 Your PO # 13393 Rel # CHANTAL Part # STAINLESS STEEL ROUND BAR 17-4 STAINLESS .750" DIA X 144.0000" Quantity PCS Wt I 24 FT 2 Tag **No** 160511 Heat Number 35 153378 2) Our Order PEC-297363- 2 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" Quantity PCS 12 FT 1 Wt LBS Heat Number Tag No 201016074 160512 3) Our Order PEC-297363- 3 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM ROUND BAR 6061-T6511 .875" DIA X 144.0000" Heat Number Tag No 201012381 160513 Quantity PCS 12 FT 1 3

Part # Rel # CHANTAL

ALUMINUM ROUND BAR 6061-T6511
3.50" DIA X 72.0000"

Heat Number Tag No Quantity PCS Wt LBS
201010162 160818 6 FT 1 67

Page: 1Continued

4) Our Order PEC-297363- 4 Your PO # 13393

MTR For tem 7

REQUEN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVO/OST# 1017327981 TO001 TPS/GST TVH/HST # 140228834 RT0001

DATE

```
BILL OF
Ship from:
THYSSENKRUPP MATERIALS NA
                                     ING No: PEC 694915
Ship Date 03Feb11 at 8:00 From PFV
                               LADING
                                     Probill T151402
                                     Via APEXMOTOR-PEC
2821 LANGSTAFF ROAD
                                    FOB CONCORD
CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033
                                     Frt PREPAID
                                     Route 0- 0 Manifest
                                                       Trailer
                                     Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE
                                     Vhcle
Ship To:
              ( 1)
DART AEROSPACE
BILL OF LADING - REPRINT
5) Our Order PEC-297363- 5 Your PO # 13393
                                   Rel # CHANTAL
Part #
ALUMINUM PLATE 6061-T651
.250" THICK X 48.0000" X 96.0000"
            Heat Number Tag No
                                                      PCS
                                                                 Wt. LB:
                                           Quantity
                                           32.00 SĒT
                                                      1
                                                                    11:
                          160676
            658531
6) Our Order PEC-297363- 6 Your PO # 13393
                                    Rel # CHANTAL
Part #
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .250" X 4 00" X 144.0000"
                                     Quantity PCS
12 FT 1
                                                                 Wt LB:
                         Tag No
160514
            Heat Number
            6VY2
                                   Rel # CHANTAL MTR Tobe fored
7) Our Order PEC-297363- 7 Your PO # 13393
Part #
                                         1 Pcs
                                                                   58 L
STAINLESS STEEL FLAT BAR 304-L HRAP
                                                                   12 F'
.750" X 2.50" X 144.0000"
                                         Tags PCS
AL: 6 8
                                                                     38.
                                      TOTAL:
                 *** Chemical Analysis ***
```

Heat Number 153378 201010162 201012381 201016074 658531 6VY2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
ARRORTEES IMMEDIATEMENT.
ERRORS ORISHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

/^!^^CT# 4A49997904 TMAA4 TBC//CTT\/UIJCT#4AB999R94 BTBBB4

```
LADING
                                                                PEC 694915
                                                          No:
                           OE
                                        Ship Date 03Feb11 at 8:00 From PFW
  Ship From:
  THYSSENKRUPP MATERIALS NA
                                        Probill T151402
                                        Via
                                              APEXMOTOR-PEC
  2821 LANGSTAFF ROAD
  CONCORD, ONTARIO L4K 5C6
                                        FOB
                                              CONCORD
                                        Frt
                                              PREPAID
  Tel: 905 669 9444 Fax: 9057389033
                                                0- 0 Manifest
                                        Route
                                                          Trailer
                                        Vhcle
                                              TRINA VINCE (905-532-1365)
                                        Slp
                                                 ( 20115)
                                        Sold To:
  Ship To:
                  1)
                                        DART AEROSPACE
  DART AEROSPACE
                                                 - REPRINT
                              OF
                                  LADING
                    BILL
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
TOTAL 3 BDLS, 1 SKID G.W. 488 LBS
ITEMS (1,2,3,6) BDL
ITEM (4) BDL
ITEM (5) SKID
ITEM (7) BDL
*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
                   *** 9:00 AM TO 4:00 PM ***
CONCORD, ONT.*
**** TEL. 800-926-2600 ****
******************
          WE STOCK STAINLESS STEEL
   PLEASE LET US QUOTE YOUR NEXT REQUIREMENT
*******************
***PLEASE NOTE A $15.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER AS OF DEC 8/08.***
```

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE:

RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR ARROVAL NUMBER

DATE

Acciaierie Valbruna S.p.A.





5400069542 CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE

CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Stab.: 89100 BOLZANO (Italia) - Via A. Volta, 4

Clients / Hambard Control of the Con

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Degette Prevet Descaled Annaeled Hotrolled

Avvice di Spedizione: D-VI10000092 Universitati public

Ordine nr: 25997 BTOCK CAROL STR

Tipo di Haberazione: E+AOD

Certificato pr. MEST81824B/2010/

Conferma ordine txt El09007078



Specifiohe: Attribution / Represent / Colombia
VSI 0 304/3041. A
AMS-CC-S-763 B 504/3041. A
ASME \$A279 2007 330400/03 A z
ASTM A182 2008A 530400/03 A 6
ASTM A278 2008A 530400/03 A
ASTM A278 2008A 530400/03 A
ASTM A278 2008A

MIL-S-862 B/1 304/3044.
(1) 95C.11 FT.A 2007 EDITION ADD; 2008a
(1) 95C.11 FT.A 2007 EDITION ADD; 2008a
(3) 85C.11 FT.A 2007 EDITION ADD; 2008a
(3) 85C.11 FT.A 2007 EDITION ADD; 2008a
(3) 85C.11 FT.A 2007 EDITION ADD; 2008a
(3) 65C.11 FT.A 2007 EDITION ADD; 2008a
(3) 65C.11 FT.A 2007 EDITION ADD; 2008a
(3) 65C.11 FT.A 2007 EDITION ADD; 2018a
(7) 7 190 15154-4

AMS 5636 H 530400 A ASME 5A182 2007 530400/09 A a ASME 5A320 2007 B8 CLASS1 a ASTM A153 2006 B8 CLASS1

AMS 6647 H 930403 A
ASME SA183 2007 B8 CLASS1 (1)
ASME SA479 2007 S3040073 A (6)
ASTM A262 2002A PRACTICE E
ASTM A362 2008 B8 CLASS1
ABTM A479 2008 B9 CLASS1
CQ-8-783 F 304304L A
mechanical properties. ASTM A193 2009 B8 CLASS1
ASTM A314 2008 830400703
ASTM A479 2
ASTM

Qualità: 304/304L

Marmy AISL

Punzonamura: 904/304L

Pos. nr. Ogganto	Dimensioni - In Altroporty	Tolleranza Tolleranza Administra	Linghezza - in Lange Langel	Coleia Sprenka Hesi Carate	Pazzi Spojska Prese Pages	Peng - LB Greate Weight Police	Letto iv.	1
DOED First	2.5000 x 0.7500	484-08	144/158	249914		6.914	926600410	j

disafette tutte la condizioni ricialeste detendi dalla Arben 1992 i

	TEST ALLO STATO DI FORNITURA Test on delivery condition. Problems surf inferiormilem produkt, test a Fetal de learniture. Propins tebré el material sul come entrepuis.												
TEST	Proveits/	-F		Snervamento Mariaman Rp 0,2%	Sparramenta Turkent Link data	Programme State of the State of	Allega		821	zione RA	Placific FEE.	Durezze Herio Hill	
Yak	mm od richiński i	m		30 30	-	75 115	-	40	-	50	•	140 235	
	12.5	171 88	I L	44		90		57		68		180	

nîm ITISIA TEST Grain size for ASTM E112

Machanical properties according to ASTM A370.

Analisi chimica

					C1	يحدي أجائدانا		Michael Condi						-	
Colsie Aird	(1	-	2,05	18,00 20,00	1,00	1,00	8,00 10,30	F	0,040	0,030	0,100	ļ:	<u> </u>	-]-
9-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	mex 0,000						NI %	Co %	0 %	8 %	N %	t		i	1 1
	0%	SI %	ΓMπ %	Q: %	Mo %	Cu %	,) -	1			1	1	1	
1			1.77	18,12	0,41	0.51	8.02	0.110	0,030	0,030	0,092	l	<u> </u>	<u>!</u>	
249914	0,023	0,62	1 8,02	10,12	9171	417									

Produced without class I-II Ozone deploting substances. Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0,6 h/water.

Mixturand macro etch test: Oil

Vicenza,08/01/10	Il colleudatore di stabilimento / der Werkssechverziandige/ Works (nopector / L'agent d'unina M. Filizzogy / Life A.	Pagina - 1 di 2
(Marie MCEPO		

of base fills it.







CERTIFICATO DI COLLAUDO ABNAMMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

36100 VIGENZA (Italia) - Vinio della eclerza, 25 z.l. Sinit.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Clerk / STAINLESS INC. VALBRUNA STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-USA

Producto: ACCIAIERIE VALBRUNA S.P.A.

Ogosto Prove: Descried Annealed Hotrofed

Avviso di Sperizione: E-VI (0000092 Listamenta Maliky MAL.

Ordine no 25997 STOCK CAROL STR

Tipo di Elaboraziona: E+AOD

Certificato nr. MEST818248/2010/

Conforms by line no: E109007078 Westerna internal as

Maggisko di Falskrica; Selem des Universation Parke unit

Purzone del Colistialiore:



Intergranular corroeion test per ASTM A252 prant. Et ok. Material in DFARS Compliant

Method and manufactured in Entry No treiding of weld report Staterial free from Managing contamination
We declare that the Britished product is structured for multicooling contamination through Ported System when it issue

Vicenza,08/01/10

Il colleutdescre di stabilimento / the Westerechnerallinsky of Works inspector / L'ingrest d'i solina M.Filizzotty / C.Lik-S

Pagina - 2 di 2

I N G No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW LADING BILL OF Ship From: Probill T151402 THYSSENKRUPP MATERIALS NA Via APEXMOTOR-PEC 2821 LANGSTAFF ROAD CONCORD ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 FOB CONCORD PREPAID Frt 0- 0 Manifest Route Trailer Vhcle Slp TRINA VINCE (905-532-1365) Sold To: (20115) DART AEROSPACE Ship To: (1) DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 HAWKESBURY, ON K6A 1K7

BILL OF LADING - REPRINT 1) Our Order PEC-297363- 1 Your PO # 13393 Rel # CHANTAL Part # STAINLESS STEEL ROUND BAR 17-4 STAINLESS .750" DIA X 144,0000" Wt LBS PCS Quantity Tag No Heat Number 35 24 FT 160511 153378 2) Our Order PEC-297363- 2 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" PCS Wt LBS Heat Number Tag No 201016074 160512 Quantity 12 FT 1 57 3) Our Order PEC-297363- 3 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM ROUND BAR 6061-T6511 .875" DIA X 144.0000" PCS Wt LBS Quantity Heat Number Taq No 8 201012381 160513 12 FT 1 4) Our Order PEC-297363- 4 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 72.0000" Quantity PCS Wt LBS Tag No Heat Number 6 FT 67 201010162 160818

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

I N G No: PEC 694915 Ship Date 03Feb11 at 8:00 From PFW LADING OF Ship From: Probill T151402 THYSSENKRUPP MATERIALS NA APEXMOTOR-PEC 2821 LANGSTAFF ROAD Via CONCORD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 FOB Frt PREPAID Route 0- 0 Manifest Trailer Vhcle Slp TRINA VINCE (905-532-1365) Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE ______ BILL OF LADING - REPRINT 5) Our Order PEC-297363- 5 Your PO # 13393 Rel # CHANTAL Part # ALUMINUM PLATE 6061-T651 .250" THICK X 48.0000" X 96.0000" Wt LBS Tag No 160676 Quantity PCS Heat Number 119 32.00 SFT 1 658531 6) Our Order PEC-297363- 6 Your PO # 13393 Rel # CHANTAL Part # STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .250" X 4.00" X 144.0000" Tag No Quantity PCS 160514 12 FT 1 Wt LBS Heat Number 6VY2_ MIR Tube foxed. 7) Our Order PEC-297363- 7 Your PO # 13393 Rel # CHANTAL Part # 1 Pcs 58 LBS STAINLESS STEEL FLAT BAR 304-L HRAP 12 FT .750" X 2.50" X 144.0000" LBS 325 Tags PCS 385 −ั6 TOTAL: *** Chemical Analysis *** Heat Number 153378 201010162 201012381 201016074 658531 6VY2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

PEC 694915 LADING No: BILL O F Ship Date 03Feb11 at 8:00 From PFW Ship From: Probill T151402 THYSSENKRUPP MATERIALS NA APEXMOTOR-PEC Via 2821 LANGSTAFF ROAD FOB CONCORD CONCORD, ONTARIO L4K 5C6 PREPAID Tel: 905 669 9444 Fax: 9057389033 Frt 0- 0 Manifest Route Trailer Vhcle TRINA VINCE (905-532-1365) Slp Sold To: (20115) Ship To: 1) DART AEROSPACE DART AEROSPACE - REPRINT LADING BILL OF ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** TOTAL 3 BDLS, 1 SKID G.W. 488 LBS ITEMS (1,2,3,6) BDL ITEM (4) BDL ITEM (5) SKID ITEM (7) BDL *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.* *** 9:00 AM TO 4:00 PM *** **** TEL. 800-926-2600 **** ********** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT ******************** ***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER AS OF DEC 8/08.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/Q6T# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA Certificate of Mill Test Results PO/Rei 13393 /CHANTAL BL PEC 694915-901 SP46511
We confly that the copy of the report Signal by: P£ 1/2
fundabed by the producer of the netal parties associated by the producer of the netal parties as the netal parti DART AEROSPACE STADLESS STEEL ROUND DAR 17-4 STADLESS 750" DIA X 14-40000". PART NO. ABNAHMEPRUEFZEUGNIS CERTIFICAT DE CONTROLE CERTIFICATE OF TESTS CERT SERIAL# 000755587 • BLEFTER TO THE TARK THE TARK PELICATE CREEK OF EBENDULENT, STATEMENTS, ORS. CHESTES. OV. U. S. APROPULE. TALLEY METALS OLITER 47.

- HE VALUES AND OTHER TECHNICAL DATA HEPRESER THE RESULTS OF ANALYSES AND TESTS MADE
HET RERUE TO THE CAPPENTER ORDER MUNES. LTT. ORIGINAL DATA RECORDS CAN BE TEACED BY
MAINIAL IS MANUFACTURED FREE RUN RECURY, RADIUM, ALPINA AND GENMA SOURCE CONTAININATION.

- THE ALPENTER TECHNICOT CREE REPORTINGED. EXCEPT IN FULL, MITHOUT THE MRITTEN CONSTAIN A Carpenter Company Talley Metals Technology, Inc. 205 Tulley Metals Land MoRea, SC. 29101 Tel: (610) 208-2000 (800) 338-4592 01/06/11 CUSTOMER/BESTELLER/CLIENT SPILER/VERKÄUFER/VENDEUEPAGE 1 OF 2 THYSSENKRUPP MAT'LS. CA LTD PECKOVER'S 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 , CANADA TALLEY METALS TECH, INC. ACCOUNTS PAYABLE P. O. BOX 2498 HARTSVILLE , ,SC 29551 CUSTONER ORDER HG. /BESTELL-HR. /4" OF COMMANCE STAD/RULAU/STAU WEIGHT/GE/ICHT/POIDS CARDENTER HO. MERKS-MR. JAP III. REFERENCE THIERES PEC-226393-001 TLY574001 L10631 · 01/06/11 1034.000 HEAT NUMBER / SCHMELZH-NR. / Nº DE COULEE: 153378 PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH SPECIFICATION: TAILEY 17-4T3A CAP OF H900

AMS 2303 REV E (10//01)

AMS 2315 REV F (01//08)

AMS 5643 REV R (02//08) UNS S17400 ASTM-A564-04(2009) ASMM-SA564 2007 EDITION-09B ADDEMDA AISI 630 0.750000 IN. (19.05 MM) RD BAR SIZE PRIMARY HEAT CHEMISTRY(WT%): (TEST METHOD IS SHOWN IN PARENTHESIS) SI(XRF) 0.021 0.025 CR(XRF) 0.044 0.021 0.025 LT.02 CR(XRF) 0.049 0.25 LT.02 CB+TA
0.27
THIS HEAT MELTED BY THE ARC/AOD PROCESSES
THIS MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS
OPERATIONS QUALITY PROGRAM MANUAL REVISION 29, DATED 09/01/10. DISCS MACROETCHED AND APPROVED HARDNESS AS SHIPPED, HBW 311 (MIDRADIUS)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0
***FERRITE TESTING PERFORMED BY LTI UNKNOWN

MICROSTRUCTURE - FERRITE - NONE

SOLUTION ANNEALED - 1900 F, 1 HOUR - RAPID COOL

CONTINUED ON NEXT PAGE

This certification is made to the customer protes on this form. Corrector protect makes, nor as unner responsibility for any representation or certification to other parties.

Bis voiling and a Zertificiency of the first first of the first protect Complete Corrector Developes to the Develope Developes of the first of the sus profession Dates other Zertificiency of the protect Corrector Correct

THYSSENKRUPP MATERIALS NA DART AEROSPACE PO/Rel 18898 /GHASPTA

ALS NA Certificate of Mill Test Results
POIRELIGIOS (CHANTAL BL PEC-594915-001 3Feb.11
StateAbox P5 272

STAINLESS STEEL ROUND BAR (IA) STABLESS 756: DIA K (44,0000

We serrify that the is a role easy of the roport Signer by fundable by the producer of the metal are that executing from reservated to approve \$1000.

CERTIFICATE OF TESTS CERT SERIAL# 000755587

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE



TALLEY METALS A Carpenter Company

. LE RECORDING ES ESES. PETCHICONES OF ESPANDALENT STATEFFELTS OR PETSESS ON THIS ESCUREN CHAPTER AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND ITSUE MACE OF THE CAPPENTES CADE KINES.

HE VALUES AND THE CAPPENTES CADE KINESE.

HATERIAL IS MANUFACTURED FALE FROM HEREURY. RADIUM, ALPHA AND CAMMA SOURCE CONTAINMATION.

ON SARRING TECHNICOT CONTONATION.

Talley Metals Technology, Inc.

205 Talley Monais Land MoHee, NC. 29101 Tel: (610) 208-2000 (800) 338-4592

01/06/11 CUSTOMER/BESTELLER/CLIENT

SELLER/VERKÄUFER/VENDEURPAGE 2 OF 2

THYSSENKRUPP MAT'LS. CA LTD PECKOVER'S 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 , CANA CANADA

TALLEY METALS TECH, INC. ACCOUNTS PAYABLE P. O. BOX 2498

- ,SC 29551 HARTSVILLE

CHAIGHER HOLFRESTELL-YR. THE DE COMMANUE	CANDENIEM NO. /HERKS-HR. /Nº DE REFERENCE INTERHE	DATE/DATUM/DATE	NEIGHT/GENICHT/POIDS
PEC-226393-001	TLY674001 L10631	01/06/11	1034.000

HEAT NUMBER / SCHMELZE-NR. / Nº DE COLLER: CAPABILITY

153378

900 F(482 C), 01 HR

AIR COOL

YIELD STRENGTH, (0.20 %) KGI (MPA) TENSILE STRENGTH, KSI (MPA) ELONGATION IN 1.40", % REDUCTION OF AREA, HARDNESS, HEW -

211.0 (1455) 212.0 (1462) 11.0 51.0 418.0 (CONVERTED FROM TENSILE STRENGTH)

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DEARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1,
SUPERSEDED BY DEARS REQUIREMENTS DEARS 252.225-7008 AND 252.225-7009.
WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE
PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS
PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DINSO049)

STEPHANIE E. MCCULLUM QUALITY ASSURANCE ENGINEER CARPENTER TECHNOLOGY CORPORATION

Fifracia McCuellum

This confiduation is made in the reasoner printed on this form. Carpender project makes, for anomer responsibility for, may in presentation or certification to other parties.

De vortiogradie Zariffitzening ist nice for dee in die som Francisk genomen Kudden giblig. Committee Colombine Supermore Tritica betreated Ladine gible die ausgewieserne Dalen oder Zariffitzeningen.

Colombiest als insidencied which poor is allen door is room all ingrings and or franciskin. Corporate Polamic parties and inside the colombine the colombine of the colombine colombine of the colombine colombine of the colombine colombine colombine colombine colombine.

HENYSSENIK RUBBAMAY EDROMASINA

DART AEROSPACE

PART NO.

ALUMINUM ROUND BAR 606 1476511 875" DIA X 144.0000"

PO/Rel 13393

/CHANTAL

We sentify that this is a tipe copy of the report fundsheaf by the producer of the metal, or data resolving from tests and on approved labs.

Certificate of Mill Test Results

BLPEC (94915-003

3Feb11 Pg 1/1

Signal by:



Quantity Certified

SERVICE CENTER METALS 5850 Quality Way Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

DATE OF SHIPMENT

SALESPERSON

OUR ORDER NUMBER 114947

BRL TO

ThyssenKrupp Materials NA

ThyssenKrupp Materials NA PEC

526 lbs

62pcs

MANYEST MUNICIPALITY 115827

CUSTOMER PO PEC-224513

CUSTOMER PART MAKEER

RD0004

6061-76511 DESCRIPTION

DIE HUMPER

ALLOY/TEMPER

ROD .875 +/-.004

RD0004

CERTIFICATION

10/1/2010

David Schroeder

ASTM-B221-08 StencilContinuous

SPECIFICATION

AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described berein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from input melted and cast in the United States or Canada.

items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

<u>Test No.</u>	Cot No.	 <u>Test Date</u>	Ultimate Tensile Strength (KSI)	Yield Strangth (XSI)	Percent Elongation
1	201012381	09/29/10	49.2	46,5	13,9
2	201012381	09/29/10	49.3	46.5	17.1
3	201012381	09/29/10	50,4	47.5	19.4

Chemical Composition for Alloy 6061

Alloy 6061

Max Min

8.0

Si <u> Ғе</u> 0.7 0.40

Mn 0.40 0.15 0.15

<u>Mq</u> 1.2 0.8

<u>Cr</u> 0.350.04 <u>Zn</u>

Ti Other Each Total 0.25 0.15 0.05 0.15

Remainder

Melted In

Cersade

Rev 9/09/07 - 8/45

Painthon Parkson

Cu

Calvin J. Winnins Director of Quality & Technical Services

Due No. 97498

Indexed 12Oct10 by sksupt

HERYSSEN KRUIDDWAAHERHAUSSNA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511 3:30" DIAX 72:0000"

PO/Rel 13393

ICHANTAL

We certify that this is a time copy of the report friendshed by the products of the metal; or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BLPEC-694915-004

3Feb11 Pg 1#



SERVICE CENTER METALS 5850 Quality Way Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

112934 3

ASTM-B221-08 StencilContinuous

BEL TO

ThyssenKrupp Materials NA

112909

MANUFEST IRLAMBER

DIE MULHER RD0026 OUTE OF SHIPMEN 8/23/2010

CERTIFICATION

ThyssenKrupp Materials NA PEC

CUSTOMER PO PEC-223721 ALLOY/ TEMPER 6081-76511

DESCRIPTION

SALESPERSON David Schmeder

SPECIFICATION AMS-QQA-200/8

Quantity Certified 1,493 lbs

CUSTOMER PART ARMEER 11pcs RD0026

ROD 3,500 +/-.012

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-76 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from Ingot melted and cast in the Upited States or Canada.

items produced and certified as 6061-T6511 also

Mechanical Properties

Lot No.	<u>Test Date</u>	Ultimate Tensile Strength (KSI)	Yield Strength [KSI]	Percent Elongation
201010162	08/15/10	54.4	50.1	16.9
201010162	08/15/10	55.8	52.0	16.9
201010162	08/15/10	56.0	52.2	15.2
201010162	08/15/10	55.1	51.3	["] 16.6
201010162	08/15/10	55.4	51.5	16.5
	101010162 101010162 101010162 101010162	09/15/10 09/15/10 09/15/10 09/15/10 09/15/10 09/15/10 09/15/10	Strength KSI)	Strength KSI) KSI

Chemical Composition for Alloy 6061

Alloy <u>Si</u> <u>Fe</u> <u>Cu</u> <u>Mn</u> 6051 Max 8.0 0.7 0.40 0,15 0,40 0.15 Min

Mo 1.2 0.8 <u>Cr</u> <u>Zn</u> 0.35 0.25 0.04

Ti Other: Each Total 0.15 0.05 0.15

<u>Al</u> Remainder <u>Meited in</u>

United States of America

Por SVISOV - UNIS

PISH Date &/23/2010

Calvin J. Wiggins. Director of Quality & Technical Services

Doc No. 95018 Indexed 26Aug10 by sissup1

THYSSENKRUPP MATERIALS NA Certificate of Mil Test Results DART AEROSPACE PO/Rei 15393 (CHANTAL BL/PEC-594915-005 5Petal) Be 441

.... Pg 1/1

ALUMPHUMPLATE CONTEST 250 THICK X 95.0000° X 95.0000° PART NO.

We couldy it to take the must copy at the record Signed by furnished by the profiles of the metal, and data seed ling from take midde in approved into

Page 1 of 1

H	AND SERVER	AL REY GART	ar regalizati	UMBV9.	10204 - 3.	NESTOCK C	PANY		EERT V	
, Zavogowi , Zavogowi	ya ûtr. Kume	nek Dalsky, S	verdiovan R	pon, 6234/	H. Rusia ?	iai. (5420) 78 g	3 53 tax (3		15	
Time	ап Киирр Ме	umrinta NA	-			Character.	2	45		
, ; i ya t	an roupp m-					lish (Weglin kg -	1	346		
	w. (N12187-S		····	'	Specification the	1	112187		
		PEC - 23430)9			LDLNY: Patingg Ny 7	10429	İ		
rulla herbiso	•	•			}					
		un-1777				ــــــــــــــــــــــــــــــــــــــ		ents on the p	MARIANA	
escipton C	Charle is burns	Sheet#	Çbithq	New residen	TP:	Haliful scalam			1007 7661	
			0.25°X48.9	YER E		: President sconferen				
			6.350X1281			AA:AMS402 product conf	N-AMS-O	2-AZ60/11	A;ASTMBZ	179-177, The Shadding
						2002/95/EC	Ollus as ace	dhenu ou	Christian F	/u was
				حبو سنديد				·	المراجع والمراجع المراجع	
					MINES EASTER					
Censor	: M Anwoor	CWI NAMES	Number of Table	197 1942		19.3°6 u		g(ongs	707, 75	Kadrein F
CI Testes Grandavan	1		,	k	#i					
	<u> </u>		<u> </u>	42.0	ENEX	75.0	resX*	70.0	THE .	
ionuired .	858031	23-8957	4	A5.2	45.9	41.4	42.0	13.0	15.0	
	[] .		•		
وبعدي سودوب	<u> </u>	<u> </u>		Costo	ital Coware,	hàn: %				H-100
± de l'étate	Siece	te)	Conte	Marganete	1.(Agrestus	Obtaining	1()Q4QI	Žt	Triagh(m)	Mesonem
	- 8·	Fa	Cu 0.16-0.40	Mn 0 15	0.6-1.2	0.04-0.35	N;	G.25	7)	<u>F</u>
Curdenia Curdenia	0.64-0.80			0.00				0.05	6.07	
Ewiney	1					1 1		Örbar (la marila	Al
EMMER	1-2	N3	Tim Skg	Bistwar Bistwar	Parmacy	New Ci	<u> </u>	Ent)	Y02 0.15	PROTECTION
refress (d Traviolett					-			0.05	6 18	
			J	1				والمستعور		}
) Historyka				١.	Of at Text					
What	(Ethy-		(18)	Esergico.	SOF	Contents #2		LANCE.	rs - Pres	
	Pastairhim	CTUSTERS		in an incoming	ļ	em3/100g2	"Flysgl	a is surprise	16401.000	Spirite,
har.:		1 '	1	i '	1					
	On bei	neil:				CAC	KUMZ			
	Oato:					11,10	.10			
	Mepec	tor		-		 <u>G</u> A.0)stanine			
	/manage	lion Departr			6.76	N.V.	Alekhina			
	Mapac.	iću sahutu	V							
					- A	1.20				
,	,		()	3 5						

file://C:\Doouments and Settings\30kah\Local Settings\Temporary Internet Files\OLK3\1... 12/15/2010

PO/Rel 13393

Certificate of Mill Test Results

STADNESS STEEL RUXT BAR SP41. SLITEDOBO SS4 SX4.00 SS144.0000 PART, NQ

We conicy that this is a role copy of the copon furnished by the producer of the motal or data seembling from tools made in approved these.

Signed by:

PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

CERTIFICATION OF TEST

Sold To: THYSSENKRUPP MATERIAL, NA 2821 LANGSTAFF ROAD

Ship To: THYSSENKRUPP MATERIAL, NA 2821 LANGSTAFF ROAD

CONCORD

ON L4K 5

CONCORD CAN

ON LAKS

CAN

CUSTOMER ORDER#: PEC-223780

Phone# 8899444 ORDER#: 225691

OTY SHIPPED: 670.0

Ext:

CUST REF NBR:

DATE SHIPPED: 08/23/10

SIZE: 4" X 1/4" HRAP

GRADE: 304L

NO WELD: BAR

SOURCE: USA D

HEAT#: 6VY2

TEST REPORT#: TROOSISS

VENDOR: NAS

Report Date: 05/25/10

Specification;

CHEMISTRY THIS COLUMN: ASTM A275-08 COND. A ASME SA276-08 COND. A ASTM A478-08, S2.1

ASME SA479-08, 82.1 QQ-S-763F, COND. A EN 10204 2.2

ASTM A282, PRACTICE E CORROSION OK, HRAP ASTM A484-08

ASME 6A484-08 NO WELD REPAIR ASME SA 480-09

ASTM A240-09

ASME 6A240-09 MIL6 5059D AMEND 3 AMS 5639H & AMS 5647H ASTM A480-09

TYPE 804U304 DUAL CERTIFIED

UNS# 30400 ASTM A566-03 AM85511H/AM\$5518J QQ-S-766D, COND. A

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICNITY OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION. MATERIAL HAS BEEN HEATED TO A MINIMUM OF 1800 DEG, F AND IS SUBSEQUENTLY COOLED RAPIDLY TO PREVENT CARBIDE PRECIPITATION.

Chemical Analysis

C	MN	P	8	SI	CR	Ni	MO	cu	ÇO	N2	Ti ·
.019	1.70	.038	.001	,25	18.37	8.05	.32	.48	0	.07	0

Physical Analysis

	YI	ELD	TEN	SILE	OTHER		
Hardness	PSI	МРА	PSI	MPA	Percent EL	Parcent RA	
RB 67.	48440	0	90510	0	50.	65.	
MD St.					,		

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS. PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM. Melted & Manufactured in the USA FAR BAA compiles, DFARS BAA compiles, FAR TAA compiles

CERTIFIED BY:

1185 WIN DR , BETHLEHEM, PA., 18017 - (610) 865-5337

FAX NUMBER: 610-885-4073

SALES ACKNOWLEDGMENT No: PEC ST-297365 01Feb11 09:57 . 'Sold By: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Ship To: (1) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Ord 01Feb11 Due03Feb11 Via APEXMOTOR-PEC FOB CONCORD Frt PREPAID PO/Rel 13393/CHANTAL Con 96294 Slp TRINA VINCE (905-532-1365) Tel 613-632-9577 Fax 613-632-1053 SALES ACKNOWLEDGMENT SO NO PEC ST-297365 Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice _____ 23 LBS 1 ALUMINUM ROUND BAR 7075T7351 2 PCS 1.00" DIA X 144.0000" 2 PCS @ 74.6500 EA 149.30 MATERIAL _____ PO: 13393

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

***DO NOT CHARGE ENERGY SURCHARGE - BILLED ON S/O 297363

***PLEASE SHIP WITH S/O 297363

** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **

*** TEL. 800-926-2600 ***

************ WE STOCK STAINLESS STEEL!!!!

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT **************

PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER AS OF DEC. 8./08.

Order Totals: 1 Items ************************* Material Processing Freight Other Taxes ORDER AMT 19.41 149.30 ********************

Taxes: ONHSTS 19.41

Page: 1 Last

01Febl1 09:56 SALES ACKNOWLEDGMENT No: PEC ST-297363

' Sold By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

P10: 13993

Frt	PREPAID \	/ia AF PO/Rel Tel 61	EXMC 133	TOR- 93/0 2-95	CHANTAI	k 613	8-632-	CONCORD -1053	
	SALES ACKNOWLE Test Certs: Chem Y Phys Y 1 Ori	DGM	I E N	1 T -	- REPRI	INT	SO	No PEC 1 with	ST-297363 Invoice
1	STAINLESS STEEL ROUND BAR 17-4 S	INIATE	ESS			2	PCS		36 LBS
	MATERIAL ENERGY SURCHARGE	2	PCS	@	56.7 15.0	7000 0000	EA LOT		113.40 15.00
2	ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000"						PCS		56 LBS
	MATERIAL				123.2	2000	EA		123.20
3	ALUMINUM ROUND BAR 6061-T6511 .875" DIA X 144.0000"					1	PCS		9 LBS
	MATERIAL	1	PCS	@	25.0	0000	EA	_	25.00
_ 4	ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 72.0000"					1	PCS		71 LBS
	<<<	SPECIE	FICAT	CION	s				>>>
	Ga Tol + 0.0000 - 0.0000 Pc/Ta WthTol + 0.0000 - 0.0000 Wt/Sl	kd							
	LthTol + 0.1250 - 0.0000 Ty MATERIAL	1	PCS	@	156.2	2000	EA		156.20
5	ALUMINUM PLATE 6061-T651					1	PCS		118 LBS
	.250" THICK X 48.0000" X 96.0000 MATERIAL	1	PCS	@	359.	9000	EA		359.90
6	STAINLESS STEEL FLAT BAR 304L S	LIT/EI	OGED			1	PCS		41 LBS
	.250" X 4.00" X 144.0000" MATERIAL	1	PCS	@	100.4	4500	EA		100.45
7	STAINLESS STEEL FLAT BAR 304-L I	HRAP				1	PCS		77 LBS
	.750" X 2.50" X 144.0000" MATERIAL	1	PCS	@	295.	0000	EA		295.00
		·		-					

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

Page: 1Continued

01Febl1 09:56 SALES ACKNOWLEDGMENT No: PEC ST-297363

. Sold By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

·Sold To: (20115) DART AEROSPACE Ship To: (1)
DART AEROSPACE

SALES ACKNOWLEDGMENT - REPRINT SO No PEC ST-297363
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **

*** TEL. 800-926-2600 ***

PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER AS OF DEC. 8./08.

Taxes: ONHSTS 154.47

Page: 2 Last

		606170	Le B.375 ⊀	1.000 x 246+ /
m 17-4 R-0.750	alf.	/		20014
·				606176R3.5"
M174B1.250X02.000	6.787225255	0	24.73765	20
M174B2.000X01.500	2.412105263	0	10.67	12
M174PH-H900B3.937X4.750	15.00432316	0	19.37915	8
M174PH-H900R1.000	91.97729118	0	11.62	4
M174PH-H900R1.375	92.49978947	0	34.4	4
M2024T3S.040	322.2051526	. 0	194.2595	64
M2650-6	27.84286749	0	63.44736844	30
M303B0.750X1.500	6.01473657	0	37.36166	6
M303B1.000X03.000	1.145	, O		0
M303B1.000X1.000	1.547496792	, O	7.31596	6
M303B1.000X2.000	1.83159	0	17.68421	6
M303B2.000X1.750	3.647486316	0	13.76646	- 10
M303R0.375	5.159210526	0	34.725	12
M303R0.750	64.49005284	0	66.940216	60 / 3
M303R1.000	1.892184316	Ō	39.710158	12
M304B0.500X2.500	426.3356579	0	56.245	12
M304EX0.75-16F	541.4359868	0	615.639233	192
M304R.500	6.019157895	0	42.11	24
M304R1.00	8.210526316	0	0	0
M304RO.750	27.80484211	0	58.58003684	. 24
M304S12GA	67.03030015	0	193.1	32
M304TR0.750W.065	1.212994737	0	63.5	24
M304TS0.500W.049	177.0655901	0	396.1619258	120
M304TS0.750W.049	437.7935706	0	92.08310478	120
M4130NB0.500X03.000	43.43868421	. 0	28.725	40
M4130NT0.500W.049	10.25157895	0	58.283	10
M4130NT0.750W.049	56.66321053	0	105.5417	30
M4130NT1.000W.049	1.120723684	0	21.03125	12
M4130NT1.000W.120	1.828736842	, 0	15.84	. 12
M6061T6A1.000W.125	18.88032159	0	49.00474264	0
M6061T6B0.250X06.000	6.348368421	0	18.448	12
M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X02.000	1.131757895	0	21.8023	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	28.41631579	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.500X10.000	1.210863158	0	14	24
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B00750X00.125	20.73303684	0	128.0243	80
M6061T6B1.000X02.000 \	16.66269474	0	73.1103	40

12 12/54

6

12

24

12

20

20

12

30

40

12

6

53,2995

21.069

34.3055

19.1289

18.13

43.56

28.914

10.86631

25.86645053

47.76484211

29.59

12 ,

0

0

0

0

0

0

0

0

0

0

0

70.38140526

2.325987994

14.03970526

1.236254211

9.05194734

2.495783684

1.109783411

1.926105263

44.02643684

5.080715789

2.229347368

4.93

M6061T6B1.000X04.000

M6061T6B1.000X06.000

M6061T6B1.000X12.000

M6061T6B1.000X15.000

M6061T6B1.250X01.250

M6061T6B2.000X01.250

M6061T6B2.000X04.500

M6061T6B30000X01.500

M6061T6H1.000

M6061T6R0.625

M6061T6R0.750

M6061T6R1.000

No: PEC ST-296406

Quoted By:

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Frt Tel	NET 30 DAYS/NET 30 JOURS Q PREPAID V 613-632-9577 Fax 613-632-1053 C TRINA VINCE (905-532-1365)	/ia Ctc CF	HANTAL		FOE			
====		TAT	101	N	TQ	No: PEC	ST-29	6406 ce
1	STAINLESS STEEL ROUND BAR 17-4 S .750" DIA X 144.0000"	STAINI	LESS		2 PCS		36	LBS
	**STOCK MATERIAL ENERGY SURCHARGE	2	PCS @	15.	.7000 EA .0000 LOT	·	113 15	
2	ALUMINUM FLAT BAR 6061-T6511 / 1.00" x 4.00" X 144.0000"	,					56	LBS
	**STOCK MATERIAL	1	PCS @	123.	.2000 EA		123	.20
3	ALUMINUM ROUND BAR 6061-T6511				1 PCS		9	LBS
	**STOCK MATERIAL	\nearrow^1	PCS @	25.	.0000 EA		25	.00
4	ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 72.0000"	ン			1 PCS			LBS
	**STOCK 3401-041 4 cm 2 cm Ga Tol + 0.0000 - 0.0000 Pc/Ta WthTol + 0.0000 - 0.0000 Wt/Sk LthTol + 0.1250 - 0.0000 Ty	λ9 κd	1	ONS			· -	->>>
	MATERIAL	1	PCS @	156.	.2000 EA		156	.20
5	ALUMINUM ROUND BAR 6061-T6511 6. 00" DIA X 72.00 00"				1 PCS		203	LBS

**STOCK

Page: 1Continued

No: PEC ST-296406

Quoted By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033

	Quoted To: (20115) DART AEROSPACE		DART	ed Ship To: AEROSPACE			
	Q U O T A <	ATIC CIFICAT	N CIONS		QT No: PEC	ST-296	5406
	MATERIAL	1 PCS		446.6000 E		446.	.60
	ALUMINUM PLATE 6061-T651 .250" THICK X 48.0000" X 96.0000"			1 PC		118	LBS
	**STOCK MATERIAL	1 PCS	@	359.9000 E	A	359.	.90
7	STAINLESS STEEL FLAT BAR 304L SLIT, .250" X 4.00" X 144.0000"			1 PC		41	LBS
	**STOCK MATERIAL	1 PCS	@	100.4500 E	A	100.	.45
8	ALUMINUM ROUND BAR 7075T7351 / 1.00" DIA X 144.0000"			2 PC	S	23	LBS
	**5-7 DAY LEADTIME MATERIAL	2 PCS	@	74.6500 E	A	149	.30
9	STAINLESS STEEL FLAT BAR 304-L HRAN .750" X 3.00" X 144.0000"	P		1 PC	S	92	LBS
	**ALTERNATE SIZE OFFERED						
				347.0000 E		347	.00
	STAINLESS STEEL FLAT BAR 304-L HRA750" X 2.50" X 144.0000"			1 PC		77	LBS
	**4-6 DAY LEADTIME MATERIAL	1 PCS	@ /	295.0000 E	A	295	.00
	MILL TEST REPORTS, PACKING SLIPS AN WITH MATERIAL AND FAXED TO THE CUST TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE ** REFERENCED ON IT ** Price in effect at time of shipment	RE TO S TOMER I HEAT 1	SENT PRIOR				

Page: 2Continued

QUOTATION

No: PEC ST-296406

Quoted By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)

Quoted Ship To: (1)

DART AEROSPACE

DART AEROSPACE

Q U O T A T I O N QT No: PEC ST-296406

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!!!

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER AS OF DEC 8/08.***

****	· ******		er Totals: ******	10 Items	726 LBS
Material 2,116.05	Processing	Freight	Other 15.00	Taxes 277.05	ORDER AMT 2,408.10
*****	*****	*****	*****	****	*****
Taxes: ONHSTS	277.05	0.00		0.00	0.00

Page: 3Last

TRANSMISSION VERIFICATION REPORT

TIME : 01/28/2011 NAME : FAX : TEL : SER.# : F9N212739 : 01/28/2011 15:56

DATE,TIME FAX NO./NAME DURATION PAGE(S) RESULT MODE

01/28 15:55 19057389033 00:00:43 03 OK STANDARD ECM

SIGNEE/CON	Telephone: (90 s www.apexiti.co		6S 4L5 05) 789-5050 • 1-8 0573RT Q.S.T.#	800-895-APEX	K → ∰				6
		0257773			PRO NO./NO. DU PRO				
	T AEROSPAC								
) ABERDEEN	STREET				**	0124150	DAME	
	632 9577	ing the second of the second o	•			-6.	Walle Takati,	120 (2	
rimer	KESBURY _A O	N KOAIKZ		p.	SHIPPER/EXPEDITEUR	6913098			
	COMMANDE NO					KRUPP MATE		9	
ALINSTRUC	TIONS/INSTRUCTIONS S	PECIALES PE			CONCORD	NOSTARA RO . ON WAKSO	Ó		
			:		SHIPPER'S NO./NO. DE L BILL TO/À LA CHARGE		NO./NO. DE CLIENT	·	
AN NO. DU CAMION THE STATE	NO. DU CHARGEMENT	02/03/13	ORIGIN/ORIGINE	DEST.		KRUPF MATE NOSTAFF RO	RIALS H.	١.	
R FROM RER DE		TRANSFER TO TRANSFERER À			CONCORD				
rs CHM2,		DESCP	IPTION	Man Space and College	WEIGHT	CLASS OR RATE	CHARGES	CASH COLLEC	77/
	BUNDLES S	TAINLESS A	LUMINUM		i a:	88	1		
	SKID GEN RATED WITH FUEL SURCE	MERCH H DEFICIT HARGE Tariff	UEIGHT C			12 FREPAID TOTAL D	C.O.D.P.S.L. FEE/FRAIS		j.
AX	SKID GEN RATED WITH FUEL SURCE	MERCH H DEFICIT HARGE Tariff	UEIGHT C	EN W	MARCHANDISE ET L'EMBALLAGI	12 FREPAID	FEE/FRAIS	1241503875	<i>f</i>